

Date: Tuesday, 24/06/2008 1:13:18 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SHORT SUPPORT PLATE
Job Number : 40031	
Estimate Number : 13392	
P.O. Number :	Part Number : PB6743001177
This Issue : 24/06/2008 S.O. No. :	Drawing Number : B6743001 PAGE28
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B1
Previous Run :	Material :
Written By : <u>ML 08-06-24</u>	Due Date : 01/07/2008 Qty: 10 Um: Each
Checked & Approved By :	
Comment : Est Rev:A 08-06-20 new issue DD verified by:ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S090	6061-T6 .090 Sheet
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Comment: Qty.: 0.6124 sf(s)/Unit Total : 6.1236 sf(s)

6061-T6 .090 Sheet

batch: 108595 HB 8-7-15

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1Prog Rev: B1HB 8-7-15

2-Deburr if necessary

HB 8-7-15

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 8-7-15**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECKS 08/01/15 (x4)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: WIALE 08.07.17#11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: SHORT SUPPORT PLATE

Job Number: 40031

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Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/18

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-07-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Q

RELEASED
JUN 14 1968

REFERENCE ONLY



② -191 D-PAD BACK PLATE

28

191 D-PAD BACK PLATE

SEE DETAIL K
(SHEET 26/60)
(2 PLACES)



